

**In the Claims:**

Please cancel claims 1-12, 14-19 and 21.

Claim 20 is amended in response to the antecedent basis problems raised by the Examiner:

1. (Cancelled)

2. (Cancelled)

3. (Cancelled)

4. (Cancelled)

5. (Cancelled)

6. (Cancelled)

7. (Cancelled)

8. (Cancelled)

9. (Cancelled)

10. (Cancelled)

11. (Cancelled)

12. (Cancelled)

13. (Original) A method of assembling an actuator arm system for a hard disk drive comprising:

placing the lower bearing on the shaft;  
placing the actuator arm on the lower bearing;  
placing the upper bearing on the shaft;  
applying an adhesive between an inner race of the upper bearing and the shaft;  
applying an axial preload force to the inner race of the upper bearing;  
curing the adhesive; and  
releasing the preload force.

14. (Cancelled)

15. (Cancelled)

16. (Cancelled)

17. (Cancelled)

18. (Cancelled)

19. (Cancelled)

20. (Currently Amended) A method of assembling an actuator arm system for a hard disk drive comprising:  
placing the a lower bearing in the a hole;  
placing the a shaft in the lower bearing;  
placing the a upper bearing in the hole and on the shaft;  
applying an adhesive between an outer race of the upper bearing and the hole;  
applying an axial preload force to the outer race of the upper bearing;  
curing the adhesive;  
releasing the preload force; and  
attaching the actuator arm to the shaft.

21. (Cancelled)